AD NUMBER AD470239 NEW LIMITATION CHANGE TO Approved for public release, distribution unlimited **FROM** Distribution authorized to U.S. Gov't. agencies and their contractors; Administrative/Operational Use; AUG 1965. Other requests shall be referred to Air Force Aero Propulsion Laboratory, Attn: Research & Technology Division, Wright-Patterson AFB, OH 45433. **AUTHORITY** AFWAL ltr, 22 Dec 1983

AD 4170239

AUTHORITY: AFWAL LTR, 22 Dec 83

BEST AVAILABLE COPY



SECURITY MARKING

The classified or limited status of this report applies to each page, unless otherwise marked.

Separate page printouts MUST be marked accordingly.

THIS DOCUMENT CONTAINS INFORMATION AFFECTING THE NATIONAL DEFENSE OF THE UNITED STATES WITHIN THE MEANING OF THE ESPIONAGE LAWS, TITLE 18, U.S.C., SECTIONS 793 AND 794. THE TRANSMISSION OR THE REVELATION OF ITS CONTENTS IN ANY MANNER TO AN UNAUTHORIZED PERSON IS PROHIBITED BY LAW.

NOTICE: When government or other drawings, specifications or other data are used for any purpose other than in connection with a definitely related government procurement operation, the U. S. Government thereby incurs no responsibility, nor any obligation whatsoever; and the fact that the Government may have formulated, furnished, or in any way supplied the said drawings, specifications, or other data is not to be regarded by implication or otherwise as in any manner licensing the holder or any other person or corporation, or conveying any rights or permission to manufacture, use or sell any patented invention that may in any way be related thereto.

IN COST BY. EDI

AFAPL-TR-65-93

SHOCK TUBE STUDIES OF FUEL-AIR IGNITION CHARACTERISTICS

A. D. SNYDER

J. ROBERTSON

D. L. ZANDERS

G. B. SKINNER

MONSANTO RESEARCH CORPORATION DAYTON, OHIO

TECHNICAL REPORT

AFAPL - TR - 65 - 93

AUGUST, 1965

SEP 27 1965 JISIA D

AIR FORCE AERO PROPULSION LABORATORY
RESEARCH AND TECHNOLOGY DIVISION
AIR FORCE SYSTEMS COMMAND
WRIGHT - PATTERSON AIR FORCE BASE, OHIO

NOTICES

When Government drawings, specifications, or other data are used for any purpose other than in connection with a definitely related Government procurement operation, the United States Government thereby incurs no responsibility nor any obligation whatsoever; and the fact that the Government may have formulated, furnished, or in any way supplied the said drawings, specifications, or other data, is not to be regarded by implication or otherwise as in any manner licensing the holder or any other person or corporation, or conveying any rights or permission to manufacture, use, or sell any patented invention that may in any way be related thereto.

Defense Documentation Center release to the Clearinghouse for Federal Scientific and Technical Information (formerly OTS) is not authorized because it contains information of possible application to future weapon systems and consequently is not considered of general interest to the public.

Copies of this report should not be returned to the Research and Technology Division unless return is required by security considerations, contractual obligations, or notice on a specific document.

FOREWORD

This report was prepared by Monsanto Research Corporation, Dayton, Ohio, on Air Force Contract Nrs. AF 33(657)-8193 and AF 33(615)-1317, "Evaluation of Fuels and Lubricants," under Project 3048, Task 304801. This study, Task 9, concerned the shock tube investigation of the ignition characteristics of the hydrogen-air fuel system. A later, extended program of research included the effect of additives on the ignition induction times of hydrogen-air mixtures and the characteristics of hydrocarbon-air ignitions.

The research was sponsored by the Aero Propulsion Laboratory, Fuels and Lubricants Branch, Research and Technology Division, Wright-Patterson Air Force Base, Ohio, with Messrs. J. R. Fultz and C. J. Johnson as project engineers. Technical monitors were F. D. Stull, and R. R. Craig, Ramjet Component Branch, Ramjet Engine Division of the Air Force Aero Propulsion Laboratory.

The work was performed during the period 1 April 1964 to 26 July 1965 at the Dayton Laboratory of Monsanto Research Corporation. Mr. J. C. Harris was project leader. Dr. G. B. Skinner, the principal investigator, was succeeded by Dr. A. D. Snyder. J. L. Robertson and D. L. Zanders conducted the experimental measurements. The assistance of R. G. Olt and J. R. Moon is gratefully acknowledged. The computational aid by J. E. Sutherland and A. D. Dickinson is also appreciated.

This technical report was submitted by the authors August 1965 and has been reviewed and is approved.

ARTHUR V. CHURCHILL, Chief
Fuels, Lubrication and Hazards Branch
Support Technology Division

AF Aero Propulsion Laboratory

ABSTRACT

Ignition induction times of hydrogen-air mixtures were measured after the reflected wave in a single-pulse shock tube as a function of mixture ratio, absolute pressure and temperature. The data have been correlated by a nonlinear regression program resulting in an equation for induction time as a function of these variables. The results support earlier work at this laboratory on argon-diluted hydrogen-oxygen experiments in that at temperatures below 1100°K the ignition delays became very long because of self-inhibition of the reaction through HO₂

formation. The effects of added water vapor and nitric oxide on the ignition characteristics of hydrogen-air mixtures were studied. Both additives resulted in sensitization of the ignition reaction. A detailed investigation of the nitric oxide catalysis indicated that the maximum effect occurred at 0.5 mole percent of additive, where the ignition delay was decreased by a factor of 100 and the ignition temperature by 200°K. Nitrogen dioxide was found to be equally effective, but ammonia exhibited no sensitizing action. The ignition induction times of 0.5 and 1.0 equivalence ratio mixtures of methane-, butane-, and octane-air mixtures were determined from 0.2 to 10 milliseconds at a reflected shock pressure of 60 psia. The data are presented both in tabular and graphical form. All ignition delay data are discussed in light of related studies and potential kinetic mechanisms. Recommendations for future work are presented.

iii

TABLE OF CONTENTS

			PAGE
I.	SUMMA	ARY	1
II.	INTRO	DDUCTION	3
III.	APPAF	RATUS	4
IV.	SHOCK	TUBE CALCULATIONS	6
٧.	HYDRO	OGEN-AIR IGNITION CHARACTERISTICS	7
	B.	Experimental Results Conclusions Discussion	7 7 14
VI.	EFFE	CTS OF ADDITIVES ON HYDROGEN-AIR IGNITIONS	17
	В.	Water Vapor Additions Nitric Oxide Experiments Conclusions	17 17 27
VII.	HYDRO	CARBON GAS-AIR IGNITION CHARACTERISTICS	32
		Experimental Results Discussion	32 32
VIIT.	RECON	MMENDATIONS	42
REFEREN(CES		43

iv

ILLUSTRATIONS

FIGURE		PAGE
la lb lc	Schematic Drawing of Shock Tube Typical Pressure Record Typical Photomultiplier Record	5 5 5
2	Ignition Characteristics of 0.50 Equivalence Ratio Hydrogen-Air Mixtures	11
3	Ignition Characteristics of 0.75 Equivalence Ratio Hydrogen-Air Mixtures	12
4	Ignition Characteristics of 1.0 Equivalence Ratio Hydrogen-Air Mixtures	13
5	Classical Explosion Limit Curves for H_2^{-0}	15
6	Ignition Characteristics of H ₂ -Air Mixtures with Added Water	20
7	Ignition Characteristics of NO Sensitized Hydrogen-Air Mixtures	24
8	Ignition Characteristics of Hydrogen-Air Mixtures with Various Additives	25
9	Variation of Ignition Delay with Sensitizer Concentration	26
10	Shock Tube Ignition Characteristics of Hydrogen	31
11	Methane-Air Ignition Characteristics	36
12	Butane-Air Ignition Characteristics	37
13	Octane-Air Ignition Characteristics	38
14	Ignition Characteristics of Stoichiometric Hydrocarbon-Air Mixtures	41

TABLES

TABLE		PAGE
1	Shock Tube Induction Times for H ₂ -Air Equivalence Ratio - 0.50	8
2	Shock Tube Induction Times for H ₂ -Air Equivalence Ratio - 0.75	9
3	Shock Tube Induction Times for H ₂ -Air Equivalence Ratio - 1.0	10
4	Shock Tube Induction Times for ${\rm II}_2$ -Air + ${\rm H}_2{\rm O}$	18
5	Shock Tube Induction Times for H ₂ -Air + NO	22
6	Shock Tube Induction Times for H ₂ -Air + NO ₂ , NH ₃ Equivalence Ratio - 1.0	23
7	Ignition Characteristics of Hydrogen- Air Additive Mixtures	28
8	Shock Tube Induction Times for $\mathrm{CH}_{4} ext{-Air}$	33
9	Shock Tube Induction Times for $C_{\mu}H_{10}$ -Air	34
10	Shock Tube Induction Times for Octane-Air	35

vi

I. SUMMARY

The primary purpose of this work was to furnish ignition induction times for undiluted hydrogen-air mixtures in the low-temperature region as design criteria for future ramjed development. The ignition delay data were determined under the following conditions: equivalence ratios of hydrogen-air mixtures of 0.50, 0.75, and 1.00; pressures of 15, 30, 60, 100 and 130 psia; temperatures from 800-1100°K. The ignition delays were measured from 0.2 to 10 milliseconds. Correlation of the experimental data by quantitative chemical kinetic calculations was beyond the scope of this program. However, the data were examined by employing a nonlinear regression program and found to fit the following equation:

$$\tau = \frac{2.32 \times 10^{-7} e^{15,950/T}}{p^{(0.4)} g}$$
, for temperature range 800-1100°K

where τ is the induction time in milliseconds, T is the Kelvin temperature, p is the pressure in psia and \emptyset is the equivalence ratio. This equation applies only to hydrogen-air mixtures with fuel concentrations which are less than stoichiometric, and should not be employed for hydrogen-rich mixtures.

An extension of the original program included research to identify the effects on the ignition reaction of contaminants that may be found in different types of combustion facilities. This study included the investigation of the effects of both water vapor and nitric oxide on the ignition characteristics of the hydrogenair mixtures. While both additives sensitized the reaction, it was found that certain concentrations of nitric oxide in the hydrogen-air mixtures significantly catalyzed the reaction, resulting in a dramatic reduction in ignition induction times. 0.5 mole percent added nitric oxide, the resultant decrease in induction time is two orders of magnitude or a factor of 100. constant induction time this is equivalent to a decrease in ignition temperature of 200°C. Similar behavior was observed on addition of nitrogen dioxide, while ammonia was found to be ineffective. The kinetic mechanism of this reaction is not fully understood. At low temperature the formation of the stable HO2 species represents a slow chain-breaking reaction in that the chain carrier,

1

hydrogen atom, is removed according to:

(1)
$$H + O_2 + M \rightarrow HO_2 + M$$

It is felt that the addition of nitric oxide interferes with this chain-breaking step by rapidly reacting with the HO₂ and regenerating a chain carrier by either of two reactions:

(2)
$$HO_2 + NO \rightarrow OH + NO_2$$
, or

(3)
$$HO_2 + NO \rightarrow HNO_2 + O$$

In ramjet applications involving low flight speed regimes and the resulting low inlet temperatures, the chemical kinetic ignition delay times are of such magnitude that the combustion process becomes reaction rate limited rather than mixing limited. The addition of small quantities of nitric oxide or nitrogen dioxide to a hydrogen fueled ramjet could permit flights at a somewhat lower Mach number.

Finally, a preliminary examination was conducted of the ignition characteristics of hydrocarbon gases in air. Ignition delay data were determined for methane, butane and octane at equivalence ratios in air of 0.50 and 1.00 and at a pressure of 50 psia. The ignition induction times increased in the order octane < butane < methane. The effect of a change in mixture ratio on the ignition characteristics was very minor, indicating that this may not be a significant variable in the case of hydrocarbons. The data are compared with published results of related studies.

TT. INTRODUCTION

The initial objective of this research was to measure the ignition induction times of several hydrogen-air mixtures after the reflected wave in a single-pulse shock tube under known pressure conditions from 15 to 130 psia and temperatures from 800 to 1100°K.

At higher temperatures, 1100-2600°K, Schott and Kinsey (Ref. 1) had shown that the product of the induction time and the initial oxygen concentration was linear when plotted against reciprocal absolute temperature. Later research at Monsanto Research Corporation (Ref. 2, 3) indicated that in hydrogenoxygen mixtures diluted by argon, the ignition induction times became very long at temperatures below 1100°K. This is attributed to self-inhibition of the reaction by formation of the species HO₂, which results in the breaking of the chain.

The measurements undertaken in this work were carried out in the low-temperature region with unciluted hydrogen-air mixtures to furnish design criteria for future ramjet development. An extension of the original program included research to identify the effects of contaminants that may be found in different types of facilities on the ignition reaction of hydrogen-air mixtures in the low-temperature regime, and a preliminary investigation of the ignition characteristics of gaseous hydrocarbon-air mixtures.

3

III. APPARATUS

The shock tube (Fig. la) employed for this study is of the single-pulse type first described by Glick, Squire and Hertz-berg (Ref. 4). The reaction and driver sections are made from 3-in. stainless steel pipe, the former being 12 ft. long and the latter between 6 and 28 ft. The expansion tank is 3 ft. in diameter and 8 ft. long. Thin plastic diaphragms separate the sections, while "O" ring seals are used throughout, so the sections can be individually evacuated or pressurized.

For measuring the shock speed, SLM pressure transducers spaced 4 ft. apart near the downstream end of the reaction section are used. Two idertical trigger circuits amplify the transducer signals, while thyratron elements with manual reset assure that only one signal emits from each amplifier in an experiment. The amplifier signals are used to start and stop a timer accurate to one microsecond and also to start two oscilloscopes. One of these (Fig. 1b) is used to trace a pressure record of the reaction. The other (Fig. 1c) measures the output from a photomultiplier tube mounted 3 inches from the end of the reaction section in front of a quartz window. The oscilloscope traces were recorded by polaroid camera.

Gas mixtures to be studied were made up beforehand by pressure. Burdette breathing air and AIRCO hydrogen were used without further purification. Nitric oxide (Matheson Co., research grade) was used for the NO additions and ordinary tap water was used to study the water vapor effect. Hydrocarbon gases were Matheson research grade.

In a typical run, all sections of the shock tube were first evacuated, and the sample and driver gases were added. Since the "tailored-interface" technique (Ref. 3) was used to give a heating pulse of uniform temperature, small amounts of nitrogen were usually added to the helium driver gas to match it with the sample and pressure ratio. The diaphragm was ruptured manually by the plunger (h). The second diaphragm, the expansion tank, the auxiliary shock tube (i) and the sampling valve (e) were not required for these studies.

4

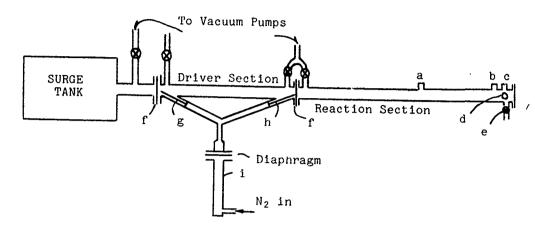
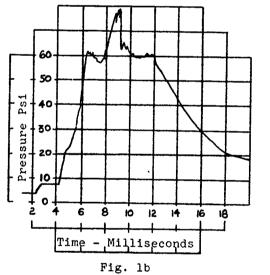


Fig. la Schematic Drawing of Shock Tube



Typical Pressure Record

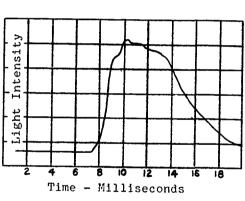


Fig. 1c
Typical Photomultiplier Record

IV. SHOCK TUBE CALCULATIONS

For each experiment the shock speed, pressure record and photo-cell record were obtained. This information was then reduced with the aid of data from Monsanto Research Corporation's Shock Tube Initial Calculation (STIC) computer program, which calculates the temperature and pressure behind the reflected shock wave, using the known thermal functions of the mixture components. This program assumes that the gases behave ideally and that no chemical reaction occurs ahead of the reflected shock wave. It was assumed that the reaction temperature and pressure were actually realized immediately behind the reflected shock wave and that subsequent pressure changes caused changes in temperature given by the isentropic equation:

$$\frac{T}{T_3} = (\frac{P}{P_3})$$

This is reasonable since small changes in pressure have negligible entropy changes. T versus time was plotted for each run, and the arithmetic average temperature was taken as the temperature of the run. Usually this average temperature was within 50° of T_3 .

The data were processed via a polynomial curve fitting computer program (PØLYFIT) by a standard least squares method. The transformation used was the log of induction times versus temperature.

V. HYDROGEN-AIR IGNITION CHARACTERISTICS

A. Experimental Results

Ignition induction times were measured for hydrogen-air mixtures with equivalence ratios of 0.50, 0.75 and 1.00 at pressures of 15, 30, 60, 100 and 130 psia in the temperature range 800-1100°K. Calculations relating shock speed with the temperature and pressure generated after the incident and reflected shock waves were performed by using an existing computer program which was run on the IBM 7094 computer at Wright-Patterson Air Force Base.

The temperature range over which induction times were measured was determined by the characteristics of the shock tube. Induction times shorter than 0.1 msec and longer than 12 msec could not be determined accurately. Ignition was signaled by a sharp rise in ultraviolet emission from the reacting gas, and by a nearly simultaneous rise in pressure. The pressure rose to no more than double its original value in most cases.

Results of the hydrogen-air investigation are shown in Figures 2-4, in which the ln τ is plotted versus the reciprocal of absolute temperature. To minimize confusion only the least squares lines are plotted. All experimental points are presented in Tables 1-3.

B. Conclusions

The experimental scatter in the data, especially for the stoichiometric mixture at higher pressures, was observed to be much greater than that usually experienced in argon-diluted mixtures and in the 0.5 equivalence ratio results. This was caused by the occurrence of detonations rather than normal combustion, and was evidenced by an extreme "sawtoothed" variation in the pressure record after ignition.

Despite this scatter in experimental data, they were submitted for mathematical correlation on the IBM 7040 computer at the Central Research Department of Monsanto Company at St. Louis, Missouri. Both linear and nonlinear regression analyses were run assuming an equation of the form:

$$\tau = \frac{A e^{\beta}/T}{p^{\alpha} \emptyset}$$

7

SHOCK TUBE INDUCTION TIMES FOR H2-AIR EQUIVALENCE RATIO - 0.50

ı		İ																									
	1/T °K x 10³	93	.977	.005	.02	747	7.7.	.038	1.0533	.063	900	000	109	.113	.164	.165	.166	202	,								•
	Temp oK	<u>ښ</u> -	022.	995.	77	, T.	~ 1C	63,	949.4	40.	/ T	·	01.	97.	58.	58.	57.	300								-	
	on Temp	93	80	79	7.7	70	1545	7.3	1709	69	ひと	200	62	61	54	54	54	7 2 4 0									
	cti ne ne	26	, &	w.	χ,	•		3	0.60	مَ ر	74	•	, ∞	•	•	•	٠. در	•	•								
	Reaction Pressure (psia)	000	\circ	0	0 ($\supset c$	100	(Y	130	\sim	س د	n	\sim	\sim	\sim	\sim	\sim	Y) (Y	7								
	1/T °K x 10	0.05	.084	.093	.096	.098 	1.1250	954	0.9688	.975	986.	, COO.	.017	.023	.047	.059	.084	968	0.0	.001	.014	.029	000	.03	1.502	066	.08
	Temp °K	50	22.	14.	17	0.00	888.9	047.	1032.2	025.	913.	, 0 0 0	 	77.	55.	43.	22.	7	998	98.	85.	71.		62.	952,2	, w 2007	18.
	Temp °R		66	64	64	63		8	1858	78	0 V	200	26	75	7	69	99	α Ω	76	79	27	7.7	74	35	1714	289	65
	Induction Time (msec)		2 0	•	•	•		_	0.14	٠.	4.0	οα	٠.	•	•	Š	•	C			•	•	•		9.1	•	•
	Reaction Pressure (psia)	IN A	15	15	12		τ. τ.		300																09		

Я

TABLE 2

SHOCK TUBE INDUCTION TIMES FOR H2-AIR EQUIVALENCE RATIO - 0.75

	1																					
1/T °K x 10 ³	1.0170	.041	.054	.061	.082	960	114	.118	.136	.026	044	1.0514	.081	.107	.123	.135	.150	.169	.184			
Temp	983.3	60.	48	42.	««		97.	94.	80.	74.	57.	951.1	24.	02.	90.	80.	68.	55.	44.			
Temp °R	1770	72	20	69	66 57	64	61	61	58	75	72	1712	99	62	9	58	26	53	52			
12 5 4	0.65									ς,	•	1.38	•	٠	•	•	٠	•	•			
Reaction Pressure	09	09	09	09	000	09	09	09	09	0	0	100	0	C	0	0	0	0	0			
103	16 05		7	∞	ω	74	\vdash	9	7	7	∞	\sim	\sim	∞	∞					55	9	174
1/T °K x	1.03	•Оф	0.	0	0.0	. 0	0	0	0.	0.	0	0	0	0.	0.	.07	.08	0.	.09	1.09	Ţ.	0.987
X	4 1.03 1 1.04	59.4 1.04	46.1 1.0	44.4 1.0	35.0 1.0	30.6 1.0	24.4 1.0	17.8 1.0	11.1 1.0	92.8 1.0	63.3 1.0	59.4 1.0	49.4 1.0	45.0 1.0	36.1 1.0	34.4 1.07	21.7 1.08	17.8 1.0	16.7 1.09	٥.	50.0 1.1	•
emp 1/T	69.4 1.03	727 959.4 1.04	703 946.1 1.0	700 944.4 1.0	683 935.0 1.0	675 930.6 1.0	664 924.4 1.0	652 917.8 1.0	640 911.1 1.0	787 992.8 1.0	734 963.3 1.0	727 959.4 1.0	709 949.4 1.0	701 945.0 1.0	685 936.1 1.0	682 934.4 1.07	659 921.7 1.08	652 917.8 1.0	650 916.7 1.09	12.8 1.0	530 850.0 1.1	2.8 0.
emp Temp 1/T oR oK oK	42 1730 961.1 1.04	1727 959.4 1.04	6 1703 946.1 1.0	1700 944.4 1.0	683 935.0 1.0	.2 1675 930.6 1.0	1664 924.4 1.0	.0 1652 917.8 1.0	1640 911.1 1.0	787 992.8 1.0	1734 963.3 1.0	4 1727 959.4 1.0	.3 1709 949.4 1.0	1701 945.0 1.0	.9 1685 936.1 1.0	.6 1682 934.4 1.07	.4 1659 921.7 1.08	.2 1652 917.8 1.0	.2 1650 916.7 1.09	643 912.8 1.0	.4 1530 850.0 1.1	823 1012.8 0.

9

SHOCK TUBE INDUCTION TIMES FOR H2- AIR EQUIVALENCE RATIO 1.0

1/T °K x 10	1.0811	.093	.061	1.0632	.072	.082	.099	100	727.	129	.133)	.072	.090	.091	.101	.120	.127	.149	.152	.185	1.2008	.210	.237						
Temp	925.0	14.	42.	940.6	32.	23.	900	20		00/ 07/	82.		32.	17.	16.	08.	92.	86.	70.	67.	43.	832.8	26.	07.						
Temp	1665	64	69	1693	29	99	63	$\mathcal{C}_{\mathcal{C}}$	200	31.0	58		29	65	9	63	60	59	56	96	51	1,499	φ. 48	45						
Induction Time	a a	•	0.	1.05	0	٠	٠	'nĸ		0			•	∞	•	÷	•	₹.	٠	0.	•	8.4	<u></u>	•						
Reaction Pressure	00	09	0	100	\supset	0	\circ	$\supset \subset$	0	0	0		\sim	\sim	\sim	$^{\circ}$	$^{\circ}$	$^{\circ}$	$\hat{\mathbf{C}}$	\sim	$\overline{\mathbf{m}}$	130	ന	\sim						
03	 																						-						`,	
7		00							`		580	9		∞	7	7	$^{\circ}$	9	7	ω	7			クァ						70
1/T °K x	.03	$\frac{1.057}{1.063}$.07	80.0	200	200	ς α	000		0.	0	0.	•	•	0.	0	0.	0	0	0	۲.	ij	(· ·	.02	.02	.03	.05	.06	90
JE→	67.2 1.03 52.8 1.04	.05	32.8 1.07	24.4 1.08	24.4 I.US	21.7 I.08	18.3 1.08	12.8		81.1 1.0	0.	64.4 1.0	58.9 1.0	53.9 1.0	48.3 1.0	37.2 1.0	32.2 1.0	26.7 1.0	19.4 1.0	10.6 1.0	86.7 1.1	56.7 1.1		75.6 1.0	72.2 1.02	71.7 1.02	64.4 1.03	50.0 1.05	40.0 1.06	.06
emp 1/T oK oK	741 967.2 1.03 715 952.8 1.04	46.1 1.05 40.6 1.06	679 932.8 1.07	664 924.4 1.08	064 924.4 I.US	659 921.7 1.08	653 918.3 1.08	643 917.8 1.00		766 981.1 1.0	72.8 1.0	736 964.4 1.0	726 958.9 1.0	717 953.9 1.0	707 948.3 1.0	687 937.2 1.0	678 932.2 1.0	668 926.7 1.0	655 919.4 1.0	639 910.6 1.0	596 886.7 1.1	542 856.7 1.1		750 975.6 1.0	750 972.2 1.02	749 971.7 1.02	736 964.4 1.03	710 950.0 1.05	692 940.0 1.06	87 937.2 1.06
emp Temp 1/T oR oK oK	.38 1741 967.2 1.03	703 946.1 1.05 693 940.6 1.06	1.75 1679 932.8 1.07	.4 1664 924.4 1.08	.U 1004 974.4 1.US	.00 1659 921.7 1.08	./U 1653 918.3 1.08	. 2 16 200 1.00 . 2 16 200 1.00		.55 1766 981.1 1.0	1751 972.8 1.0	.35 1736 964.4 1.0	.6 1726 958.9 1.0	.9 1717 953.9 1.0	.4 1707 948.3 1.0	.8 1687 937.2 1.0	.8 1678 932.2 1.0	.4 1668 926.7 1.0	.4 1655 919.4 1.0	2.0 1639 910.6 1.0	.6 1596 886.7 1.1	1.0 1542 856.7 1.1		.25 1756 975.6 1.0 45 1752 073 3 1 0	.35 1750 972.2 1.02	.65 1749 971.7 1.02	.90 1736 964.4 1.03	.35 1710 950.0 1.05	.25 1692 940.0 1.06	1687 937.2 1.06

10

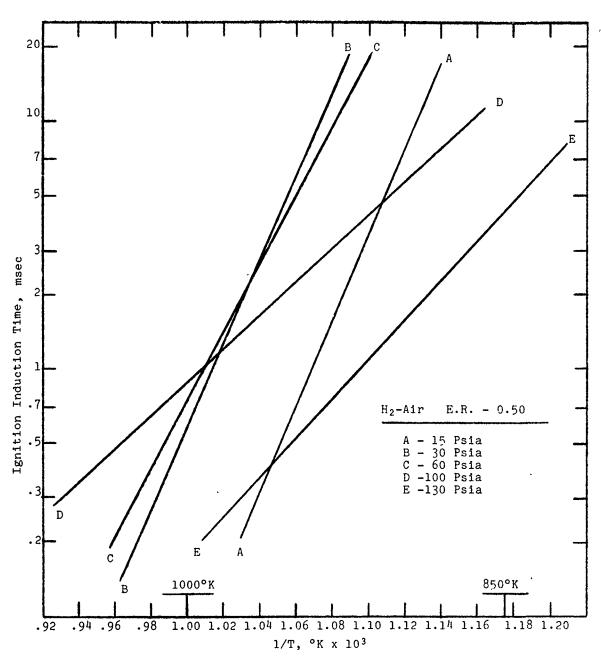
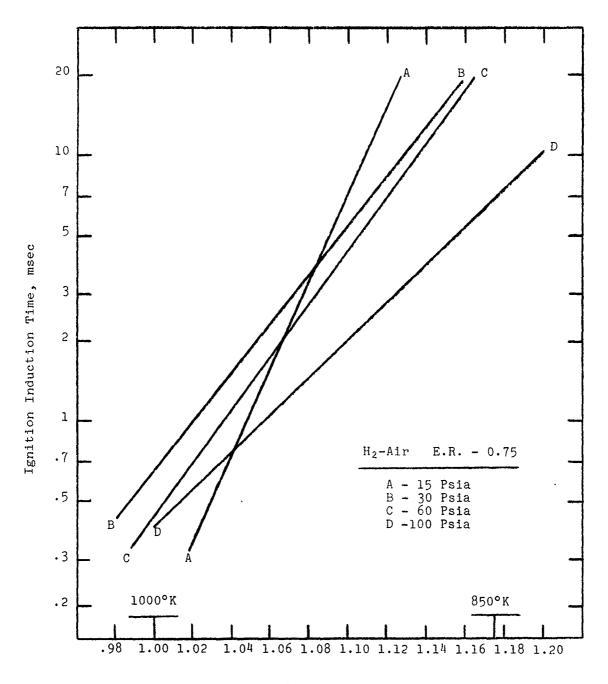


Figure 2. Ignition Characteristics of 0.50 Equivalence Ratio Hydrogen-Air Mixtures

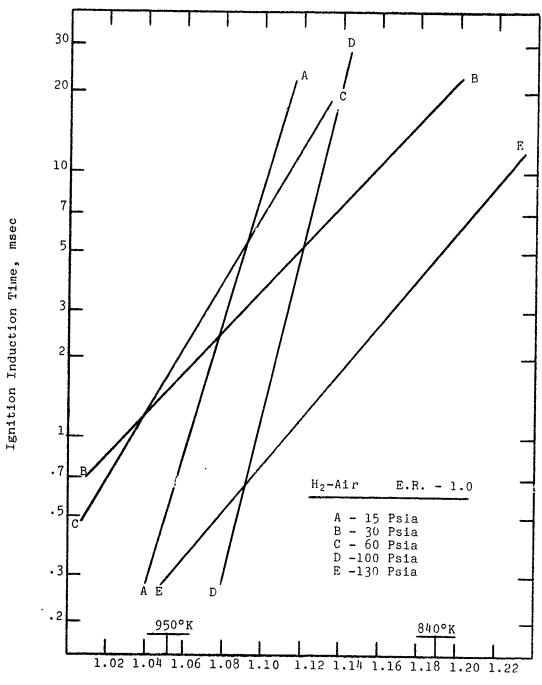
11



 $^{1}/_{T}$, $^{\circ}$ K x 10

Figure 3. Ignition Characteristics of 0.75 Equivalence Ratio Hydrogen-Air Mixtures

يُتِّ پَنِي



1/T, °K x 10^3

Figure 4. IgnItion Characteristics of 1.0 Equivalence Ratio Hydrogen-Air Mixtures

13

where

 τ is the induction time in milliseconds

T is the temperature in Kelvin degrees

p is the pressure in psia

 \emptyset is the equivalence ratio = $\frac{\text{(Fuel/Air) actual}}{\text{(Fuel/Air) stoichiometric}}$

and A, β and α are regression coefficients.

The form of the equation was selected on the basis of experience in the variation of induction time with each of the variables separately, and while it is not general it does contain the dependent variables in a kinetically significant form. Considering the degree of scatter in the stoichiometric mixture data, the regression coefficients were determined with good precision. The following equation resulted:

$$\tau = \frac{2.32 \times 10^{-7} \text{ e}^{15,950/\text{T}}}{p^{(0.4)} \text{ g}}$$

The 95% confidence limits of the equation indicate that the computed value of τ may differ from a given experimental measurement by a factor of 4.

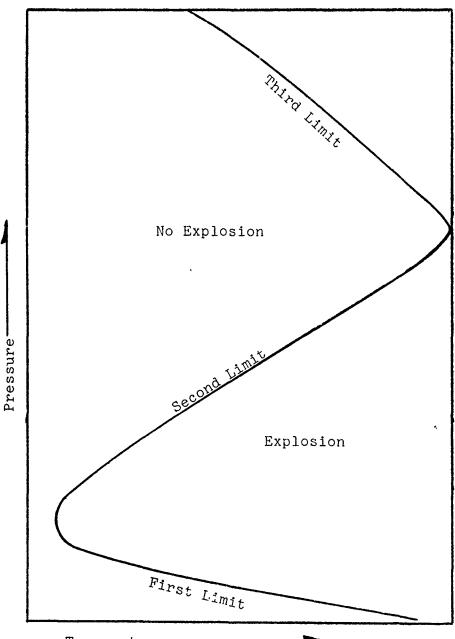
The inclusion of an additive such as nitric oxide in the hydrogen-air system appears to exhibit a distinct, stabilizing effect on the reaction even though it sensitizes the ignition.

C. Discussion

Our observations agree admirably with the recent study of Voevodsky and Soloukhin (Ref. 5). In this work the transition from the "mild" ignition to the detonation wave is related to the second explosion limit of the classical (Ref. 6), low-temperature and pressure, explosion bulb investigations (Fig. 5). This second limit results from a competition of branching reactions such as:

$$H + O_2 \rightarrow OH + O$$

 $O + H_2 \rightarrow OH + H$



Temperature

Fig.re 5. Classical Explosion Limit Curves for $\mathrm{H_2-O_2}$ Mixtures

15

and the breaking reaction:

$$H + O_2 + M \rightarrow HO_2 + M$$

As the temperature is decreased at constant pressure, the second limit is crossed from an explosive to a non-explosive region. Extrapolated to the shock tube situation this is examplified by changing from the detonation region, through a transition or intermediate region located near the P-T area of the second limit mixtures, and finally into an area of "normal" ignition.

While there exists a copious quantity of literature on the mechanism and kinetics of the hydrogen-oxygen ignition reaction, no directly related study could be found with which to compare the experimental data reported here.

VI. EFFECTS OF ADDITIVES ON HYDROGEN-AIR IGNITIONS

The first study requested after completion of the hydrogenair ignition characteristic measurements was to determine the influence of potential contaminants on the previously determined ignition induction times. The contaminants selected would be encountered in an experimental ramjet engine facility where the source of hot combustion air would be either preburning (${\rm H_2O}$ contaminant) or arc discharge (NO contaminant).

At the outset of this program it was recommended to the sponsor that an effort be made to sensitize the low-temperature ignition rates of hydrogen-air mixtures through the use of chemical additives. Two candidate accelerators suggested at that time were nitric oxide and nitrogen dioxide. This recommendation was based primarily on the chemical sensitizers which were found to be efficient in reducing the second explosion limit of hydrogen-oxygen in static-bulb experiments (Ref. 6) and on some earlier experience in sensitizing diborane-air explosions (Ref. 7).

A. Water Vapor Additions

Ignition induction times were measured for 0.5 and 1.0 equivalence ratio hydrogen-air mixtures containing 10, 15 and 20 mole percent of water vapor. All experiments were conducted at a reflected shock wave pressure of 30 psia. The data are summarized in Table 4 and the least squares plots are presented in Figure 6. The water vapor exhibited a slight sensitizing effect on the 0.5 equivalence ratio mixture over the entire temperature range studied. At constant ignition induction time, the ignition temperatures were reduced up to 60°K. The additive showed a similar effect on the stoichiometric mixture at high temperature, but the slope of the ignition curve was changed so that in the low temperature region a slight inhibiting effect resulted.

B. Nitric Oxide Experiments

The first experiments conducted employing nitric oxide additive were at the 8 mole percent level in the 0.5 and 1.0 equivalence ratio mixtures at a pressure of 30 psia. The sensitization on addition of the nitric oxide was marked in that the

17

Percent Additive	Equivalence Ratio	Reaction Pressure (psia)	Induction Time (msec)	Temp °R	Temp °K	1/T °K x 10 ³
10	0.50	30	0.42 1.6 0.65 2.1 1.4 0.90 2.6 5.4 6.0 6.8	1688 1685 1677 1672	955.6 950.6 948.3 941.7 938.3 937.8 936.1 931.7 928.9 899.4	1.0464 1.0519 1.0545 1.0619 1.0657 1.0663 1.0682 1.0733 1.0765
10	1.0	30	0.24 0.74 0.90 1.7 2.1 0.54 4.8 6.8 0.70 1.6 4.4 6.8	1720 1717 1712 1711 1693 1681 1676 1661 1658 1631	989.4 959.6 955.6 953.9 951.6 940.6 933.9 921.1 906.1 901.7	1.0107 1.0423 1.0464 1.0483 1.0514 1.0519 1.0631 1.0707 1.0739 1.0836 1.1036 1.1036
15	0.50	30	0.24 0.42 0.58 0.82 0.80 1.35 1.8 1.0 7.2 6.8 6.0 4.8 9.0	1682 1663 1662	892.2	1.0175 1.0268 1.0410 1.0490 1.0702 1.0824 1.0831 1.0989 1.1002 1.1200 1.1208 1.1342 1.1636 1.1920
15	1.0	30	0.10 0.44 0.52 0.46 0.60 0.80 1.6 4.0 5.8 5.0 12.4 8.0	1850 1788 1775 1750 1741 1725 1692 1663 1630 1608 1602 1538	1027.8 993.3 986.1 972.2 967.2 958.3 940.0 939.4 923.9 905.6 893.3 890.0 882.2	0.9730 1.0067 1.0141 1.0286 1.0339 1.0435 1.0645 1.0824 1.1042 1.1194 1.1236 1.1335

18

TABLE 4 (cont'd)

Percent Additive	Equivalence Ratio	Reaction Pressure (psia.)	Induction Time (msec)	°R¯	۰K	1/T °K x 10 ³
	0.50	30	0.50 0.50 1.0 0.32 1.75 1.2 3.8 2.2 6.4 11.6 14.8	1727 1722 1717 1678 1640 1639 1627 1615 1595	953·9 932·2	1.0297 1.0423 1.0452 1.0483 1.0727 1.0975 1.0981 1.1063 1.1145 1.1285 1.1858
20	1.0	30	0.28 0.36 0.85 1.2 1.6 3.95 2.6 8.2 11.0 6.6 7.0	1770 1754 1744 1739 1735 1713 1706 1696 1678	9983.4 9983.4 968.1 968.7 963.7 963.7 942.2 928.6	1.0044 1.0169 1.0262 1.0320 1.0350 1.0374 1.0507 1.0550 1.0613 1.0727 1.0772

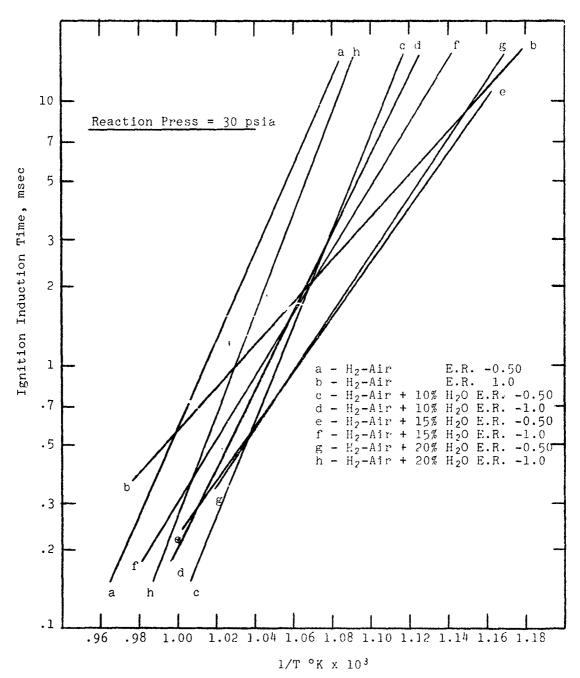


Figure 6. Ignition Characteristics of H₂-Air Mixtures with Added Water

20

ignition characteristic curve was displaced to lower temperatures and induction times with little change in slope. In the case of the 8 mole percent mixture the ignition delays were shortened by a factor of 5 and 10 for the 0.5 and 1.0 equivalence ratio mixtures, respectively. At constant delay this was equivalent to a decrease in ignition temperature of 70 and 100°K for the two mixtures.

Past experience with nitrogen oxide sensitization of the static hydrogen-oxygen (Ref. 8, 9) and diborane-oxygen (Ref. 7) ignition reactions indicated that the degree of sensitization could reach a maximum at a certain additive level with the effect decreasing at both lower and higher concentrations. Consequently a series of studies was conducted in which the concentration level of NO added to the stoichiometric hydrogenair mixture was varied and ignition induction time-temperature data were measured at a pressure of 30 psia. The following concentrations were investigated: 0.1, 0.3, 0.5, 1.0, 5.0, and 8.0 mole percent NO.

The data are entered in Table 5 and the ignition induction times are plotted in Figure 7. The experimental scatter of the data in this investigation was extremely small, indicating some stabilization of the ignition reaction by the nitric oxide. It was observed that as the additive concentration was decreased from 8.0 to 0.5 mole percent the ignition induction time-temperature curve was displaced to shorter delay times and lower temperatures with little significant change in slope. When the additive concentration was decreased further to 0.3 and then 0.1 mole percent, the delay times again increased, but in these cases the slope of the ignition curve was definitely decreased.

Two additional additives, nitrogen dioxide and ammonia, that had been found to be effective in the static explosion studies, were examined at the 0.5 mole percent level under the same conditions. These measurements are summarized in Table 6 and the resultant ignition data are plotted in Figure 8. Nitrogen dioxide appeared to be as effective as nitric oxide in sensitizing the ignition reaction, while ammonia exhibited no effect.

Figure 9 presents isothermal plots of the variation in ignition induction time with nitric oxide concentration at temperatures of 800, 900 and 1000°K. In every case the minimum delay

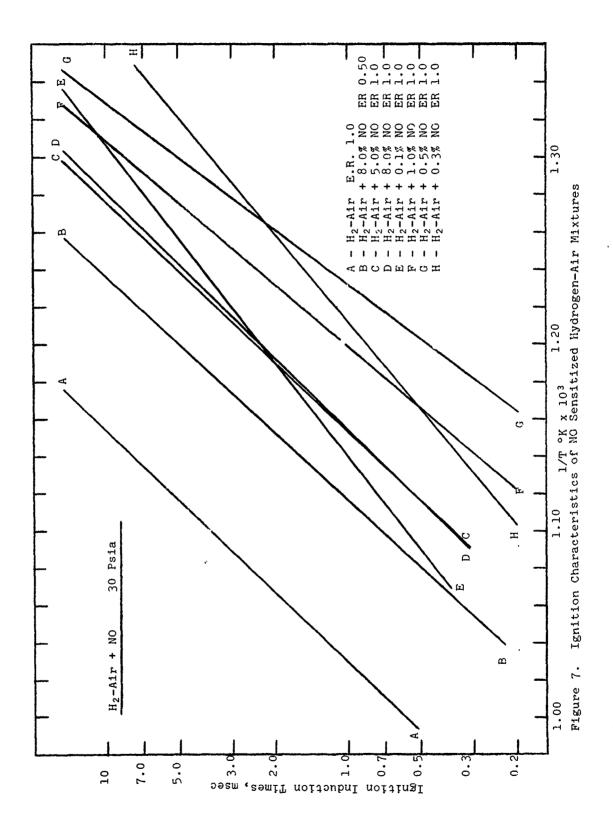
21

SHOCK TUBE INDUCTION TIMES FOR H2-AIR + NO

∖ ⊻ ∣	80	200	, ,		17	6	•	.25	.25	52.	20.	0	200		133	7	.15	91.	.17	. 17	. 20	1.207	250	200	900	200	31)	٥.	90.	.07	Ξ.	7.4	1.190	.50	2,5	•								
em A	955.6	20	20	2	7. 7.	34.	21.	00	98.	96	άα.	96	200	20.	79.	72.	58.	57.	53.	8 7	35	828.3	. 6	35	, ,	170	61.		52.	36.	3	5.5	• '4	840.0	ġ.	127									
emp R o	999T	1638	1583	1541	1538	1502	1478	1440	1438	1433	1450	4	9	65	58	57	54	54	53	35	6	1491	7 7	ν o	2 (7 7	37		7	80	2	<u> </u>	2 5	1512	<u>ئ</u>	₽ ₩	•								
is I g	0.20	?=		- =								c	1 "		9.	φ.	₹,	٠	•	٥.	•	1.6							.25	.30	.50	2,4) =	7.7.	χ.,	٥٥	•								
Reaction Pressure (ps1a)	30	0 0	200	200	200	30	30	30	30	30	30	30	900	30	30	30	30	30	30	30	30	000	30	O C	0 0	300	30	,	30	30	30	300	2 6	900	30	99	2								
	5.0						•	٠	•	•						•	٠	•	•	٠	٠	۰ د د	•											000	•		•								
d + □	0.1						•	•	•	•	•				•	•	•	•	•	•	•	0.1		•	•				ď	Š	ري	ບັແ	יי	0.50	u,	n, n	•								
£×.	1.0740	5-		100	202	.22	.22	.27	.27	• 29	800	27.0	166	.167	.203	.235	.264	.267	.273	.326	.338	1.3443	. 355	160	100	2,6	.227	.228	.242	.251	.260	•	4	1.3284	-	1.1465	• -	! ~:	2	3.	,,	į	S, C	'nι	•
e ×	931.1	200	. 6	בי עי	29.	16.	34.	86.	86.	71.	9	90	57.	56.	31.	<u>0</u> 9.	91.	88	85.	53	7.	743.9	5	,	• •	200	14.	13.	05.	98	9	200	; ;	752.8	,	872.2	9 6	5.5	3	55	9	8	88	9,5	-
em R	1676	56	56	3,5	40,4	47	46	41	Ţ,	38	V	วเร	Jις	ľ	⇉	⇉	⇉	⇉.	寸	\sim	m	1339	n	L L	75	28	46	9†	77	43	25	33	- 6	1355		1570	ט ר	rγ	ľ	4	3 -3		-T (ຕາຕ	7
Induction Time (msec)	0.34	200	. ~	000	7.2	3.0	8.0	5.4	8.9	±.∞	-	. 7	ď		ō	•	•	•	٠	٠	•	တ္င	•	~	•	9		6		•	•			9.0	,	0.30	o n	,α		•	•		•	•	٠
Reaction Pressure (bsia)	30	000	200	200	300	300	30	30	30	30	00	900	200	30	30	30	30	30	30	30	30	900	30	08	200	26	30	30	30	30	200	3,70	0 0	28	,	30	200	200	30	30	300	28	30	900	20
- 2 Z	0.1	•	•				•	•	•	•						٠	•	٠	٠	٠	٠	۰ ش			•					•	٠					0.6	•	•		•	•		•	٠	•
> rd	1.0	•						•	•	٠		•			•	•	٠	٠	٠	٠	٠	1.0	•		•			•	•	٠	٠	•	•).o		7.0	٠				•		•	•	•

 $\frac{\text{TABLE 6}}{\text{SHOCK TUBE INDUCTION TIMES FOR H}_2-\text{AIR} + \text{NO}_2, \text{ NH}_3}$ EQUIVALENCE RATIO = 1.0

Additive Concentra- tion	Reaction Pressure (psia)	Induction Time (msec)	Temp °R	Temp °K	1/T °K x 10 ³	
0.5% NH ₃	30 30 30 30 30	0.80 2.0 11.4 4.2 14.6	1726 1685 1602 1590 1521	958.9 936.1 890.0 883.3 845.0	1.0429 1.0683 1.1236 1.1321 1.1834	
0.5% NO ₂	30 30 30 30 30 30 30 30 30	0.24 0.50 1.08 1.30 2.2 5.2 6.8 7.2	1563 1500 1480 1464 1436 1398 1396 1390	868.3 833.3 822.2 813.3 797.8 776.7 775.6 772.2 758.9	1.1517 1.2000 1.2162 1.2296 1.2534 1.2875 1.2893 1.2950	



24

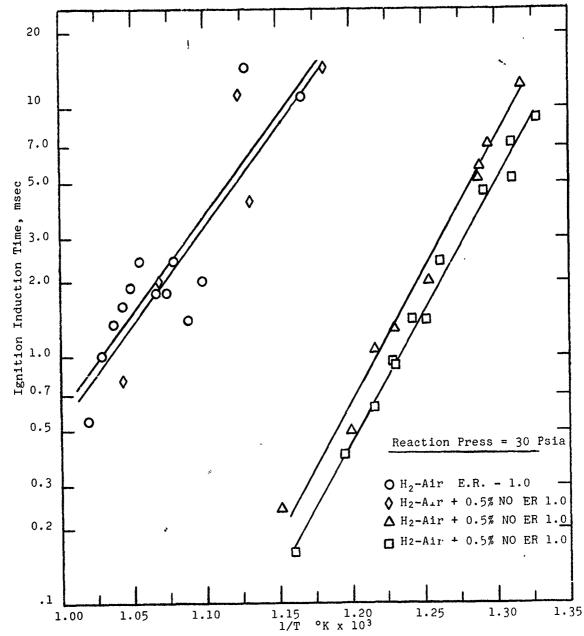


Figure 8. Ignition Characteristics of Hydrogen-Air Mixtures
With Various Additives

25

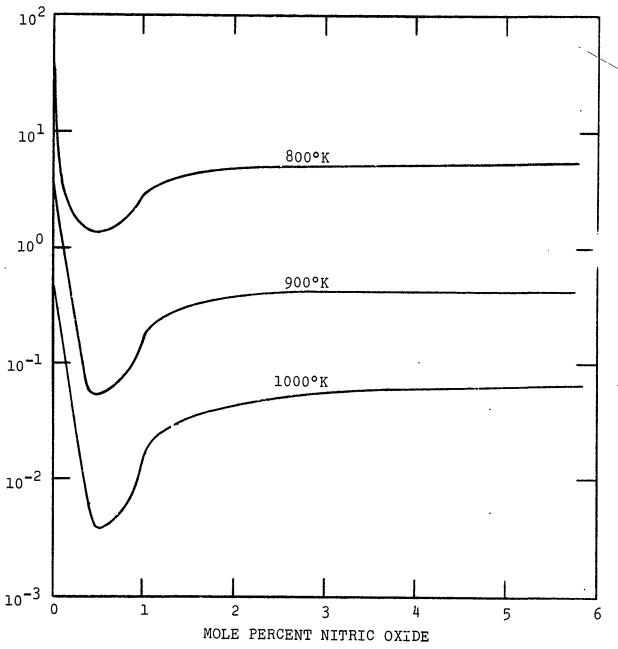


Figure 9. Variation of ignition delay with sensitizer concentration.

occurs near 0.5 mole percent additive, with the induction time increasing to a relatively constant value above 1 mole percent.

Table 7 is a tabular summary of all the additive work. The constants A and B are those derived from the data, assuming that the induction time can be expressed as:

$$log \tau = A + B/T$$

while AH gives the "apparent activation energy" for ignition in Kcal/mole. The last column illustrates the ignition temperatures for a constant delay time of 1 millisecond.

It should be stated at this point that since the gaseous mixtures investigated here were all premixed and stored before shock tube experiments were conducted, both NO and NO₂ are in equilibrium with the oxygen in air at the time of the experiment regardless of the oxide additive. At one point we became concerned as to the fate of the small amount of additive in the steel mixture tanks over long term storage. Qualitative infrared adsorption and mass spectrometer studies indicated no significant changes in the mixture over storage times longer than those experienced in these studies.

C. Conclusions

The first evidence of ignition sensitization of hydrogen-oxygen mixtures by nitrogen oxides was observed by H. B. Dixon in 1928. This initiated a long series of research by various investigators. The most recent work is that of Ashmore and co-workers (Ref. 8, 9). This represents the first time that this effect has been shown to occur in the short observation times inherent in shock tube investigations. While the mechanism of the reaction is not fully understood, the original concept that nitrogen oxides were effective by simply increasing the number of branched chains by acting as a low-temperature source of chain propagating species, has not been supported. Most recently Ashmore and Levitt (Ref. 9) have suggested that the sensitization effect could result from the reaction of nitric oxide with the chain-terminating species HO₂ in either of the following reactions:

27

TABLE 7

IGNITION CHARACTERISTICS

OF

HYDROGEN-AIR-ADDITIVE MIXTURES

Additive Concentration Mole %	A	В	ΔH K cal	T °K @ ti, l msec
	- 8.374	8,130	37.2	971
0.1, NO	- 6.817	5,990	27.4	878
0.3, NO	- 6.984	5,780	26.5	827
0.5, NO	-12.656	10,280	47.1	812
1.0, NO	-10.688	8,930	40.9	835
5.0, NO	- 8.859	7,670	35.1	865
8.0, NO	- 9.323	8,070	36.9	865
0.5, NO ₂	-13.150	10,810	49.5	822
0.5, MH ₃	- 8.760	8,440	38.6	963

 $log t_i = A + B/T$

$$HO_2 + NO \rightarrow NO_2 + OH$$

 $HO_2 + NO \rightarrow HNO_2 + O$

In both cases the NO effectively removes a chain-breaking species from the reaction mixture and generates a chain-propagating species (OH or O).

The experimental data indicate that NO might have a slightly greater sensitizing effect than NO_2 . This might be expected since, in the early portion of the mechanism, NO_2 reacts with the O atom to form nitric oxide and oxygen:

$$NO_2 + O \rightarrow NO + O_2$$

This is tantamount to a competition for oxygen atoms which could delay the branching reaction:

$$0 + H_2 \rightarrow OH + H$$

In addition, it appears that NO₂ must be converted to NO in order for the disruption of the chain-breaking steps to occur.

It is not surprising that ammonia was found to be ineffective under the shock tube conditions, since time is not available for its conversion to NO. The same would most probably be true for cyanogen, but this must be verified by experiment.

In recent studies of the hydrazine-nitrogen tetroxide reaction mechanism, Prof. Irvin Glassman and his associates (Ref. 10) have studied the kinetics of the reaction between hydrogen and oxygen in the presence of nitric oxide. The reaction rate is followed at atmospheric pressure under flow conditions in a 2 to 4 inch diameter, one meter long, tube. The reactants are under nitrogen dilution and enter the tube reactor at temperatures between 600 and 1100° K at a flow rate of about 50 feet/second. A series of temperature measurements along the axis of the reactor yield a temperature gradient which can be converted to a reaction rate from which reaction rate constants and activation energies are calculated. The results indicate that nitric oxide catalyzes the hydrogen-oxygen reaction. A maximum sensitization occurs at a given NO concentration. At sufficiently high concentrations, the

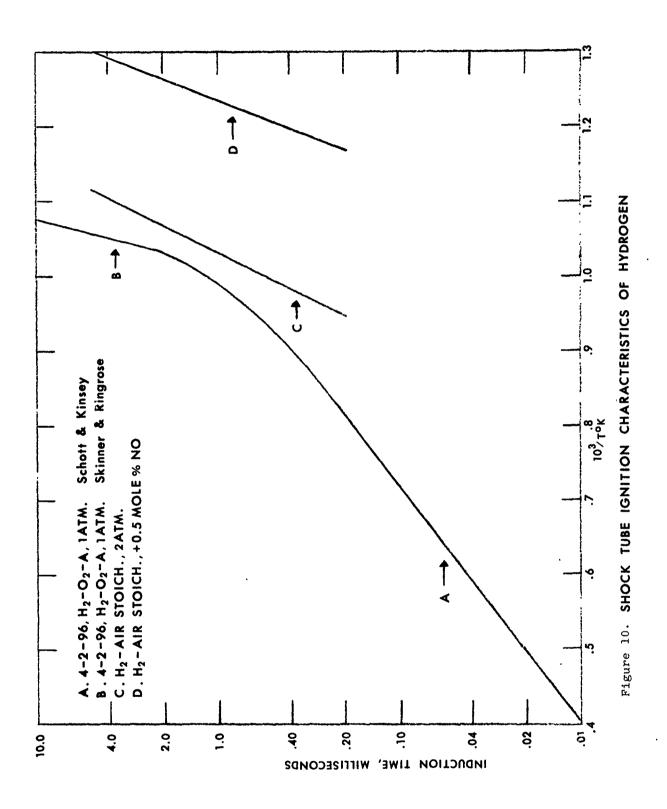
?9

nitric oxide is found to inhibit. The results, independently arrived at employing a completely different experimental technique, confirm our shock tube observations.

A pertinent summary of the essence of the hydrogen ignition characteristic studies reported here is shown in Figure 10. Curve A represents the behavior found by Schott and Kinsey (Ref. 1) in the higher temperature range of 1100-2600°K. The mixture employed was stoichiometric hydrogen-oxygen under high argon dilution. Curve B represents the low-temperature extension of this curve for ignitions in the temperature range 900-1100°K, as predicted by Skinner and Ringrose (Ref. 2), illustrating the self-inhibiting nature of the HO₂ species in the temperature range where it is sufficiently stable to enter the mechanism. Curve C presents the behavior found in this work for undiluted stoichiometric hydrogen-air mixtures, while Curve D illustrates the sensitizing effect exhibited by 0.5 mole percent nitric oxide on the ignition reaction. The resultant decrease in in-

duction time at constant temperature is about 100 times or 2 orders of magnitude, while at constant induction time the ignition temperature is decreased by about 200°C.

30



31

VII. HYDROCARBON GAS-AIR IGNITION CHARACTERISTICS

A. Experimental Results

A preliminary examination of the ignition induction characteristics of hydrocarbon-air mixtures was undertaken as a logical extension of the hydrogen research. The objective of this work was to furnish chemical reaction induction times as design criteria to test the feasibility of hydrocarbons as fuels in supersonic combustion applications.

This study included measurements on three hydrocarbon-air systems: methane, butane and octane. The ignition induction time-temperature characteristics were determined for 0.5 and 1.0 equivalence ratio mixtures at a reflected shock wave pressure of 60 psia. The methane-air data are presented in Table 8 and are plotted in Figure 11. The temperature range studied was 1250 to 1500°K for ignition delays from 0.2 to 8.0 milliseconds. The butane-air data are presented in Table 9 and plotted in Figure 12. The temperature range in this case was 1070 to 1270°K. Included in this group was a series of measurements to test the effects of 0.3 mole percent added hydrogen on the stoichiometric butane-air ignitions. It is evident that no sensitization of the ignition reaction resulted from hydrogen addition. The octane-air data are presented in Table 10 and plotted in Figure 13. The temperature range of the data was 1030 to 1250°K.

The experimental measurements were highly reproducible and exhibited little scatter compared to the unsensitized hydrogenair determinations. The general behavior of a decrease in ignition temperature as one progresses along the homologous series of n-paraffins to higher molecular weight is observed here. An interesting result which will require clarification is exhibited in the methane-air system where the ignition induction times for the 0.5 equivalence ratio appear to be shorter than those for the stoichiometric mixture. The usual observation is that the induction time-mixture ratio curve will exhibit a minimum near the point corresponding to the stoichiometric mixture.

B. Discussion

A survey of the literature on hydrocarbon-air ignition induction time measurements indicated that the majority of the

32

Equivalence Ratio	Reaction Pressure (psia)	Induction Time (msec)	Temp °R	Temp °K	1/T °K x 10 ³
0.50	60	0.26 0.24 0.36 0.33 0.38 0.50 0.70 0.78 0.88 1.55 1.55 2.40 4.05 7.20	2674 2652 2637 2632 2611 2577 2534 2533 2455 2455 2455 2455 2260	1485.6 1473.3 1465.0 1462.2 1450.6 1431.7 1416.1 1407.8 1401.7 1365.6 1365.6 1365.6 1365.6	0.6731 0.6787 0.6825 0.6839 0.6893 0.6984 0.7061 0.7103 0.7134 0.7322 0.7322 0.7322 0.7341 0.7656 0.7839 0.7964
1.0	60	0.36 0.41 0.42 0.90 0.95 1.83 1.70 4.8 2.8 7.06	2644 2639 26620 25544 2539 2549 2559 24465 24465 24483 24483 2435	1468.9 1466.1 1466.1 1455.6 1422.8 1413.3 1411.7 1405.0 1387.8 1375.0 1369.4 1355.0 1346.7 1323.6	0.6807 0.6820 0.6820 0.6870 0.7028 0.7075 0.7083 0.7100 0.7117 0.7205 0.7272 0.7302 0.7302 0.7380 0.7425 0.7554 0.7659

 $\frac{\mathtt{TABLE}\ 9}{\mathtt{SHOCK}\ \mathtt{TUBE}\ \mathtt{INDUCTION}\ \mathtt{TIMES}\ \mathtt{FOR}\ \mathtt{C_4H_{10}-AIR}}$

Equivalence Ratio	Percent Additive	Reaction Pressure (psia)	Induction Time (msec)	Temp °R	Temp °K	1/T °K x 10 ³
0.50	None	60	0.18 0.16 0.36 0.42 0.54 0.64 0.78 1.20 1.65 2.45 3.6 5.2	2281 2276 2213 2201 2147 2140 2110 2091 2057 2028 1990 1966	1267.2 1264.4 1229.4 1222.8 1192.8 1188.9 1172.2 1161.7 1142.8 1126.7 1105.6 1092.2	0.7891 0.7908 0.8134 0.8178 0.8383 0.8411 0.8530 0.8608 0.8750 0.88750
1.0	None	60	0.24 0.30 0.50 0.78 0.88 1.2 2.0 3.4 4.1 5.4	2254 2213 2206 2144 2115 2091 2047 2027 1986 1981 1975 1970	1252.2 1229.4 1225.6 1191.1 1175.0 1151.7 1137.2 1126.1 1103.3 1100.6 1097.2 1094.4	0.7985 0.8134 0.8159 0.8395 0.8510 0.8608 0.8793 0.8880 0.9063 0.9085 0.9114 0.9137
1.0	.3 (H ₂)	60	0.28 0.30 0.44 0.52 0.73 1.15 1.55 3.15 3.13 4.1 8.6	2241 2229 2206 2198 2168 2112 2089 2041 2019 1995 1968 1966	1245.0 1238.3 1225.6 1221.1 1204.4 1173.3 1160.6 1133.9 1121.7 1108.3 1093.3 1092.2	0.8075 0.8159 0.8189 0.8302 0.8522 0.8616 0.8819 0.8915 0.9022 0.9146

TABLE 10
SHOCK TUBE INDUCTION TIMES FOR OCTANE-AIR

Equivalence Ratio	Reaction Pressure (psia)	Induction Time (msec)	Temp °R	Temp °K	1/T °K x 10 ³
0.50	60	0.20 0.12 0.40 0.60 0.70 0.88 1.40 4.20 3.90 4.90	2252 2225 2171 2129 2104 2077 2045 1957 1937 1921	1251 1236 1206 1183 1169 1154 1136 1087 1076	0.7992 0.8089 0.8291 0.8454 0.8555 0.8666 0.8802 0.9197 0.9292
1.0		0.20 0.24 0.48 0.63 0.82 0.95 2.2 3.4 4.35 6.80	2128 2086 2065 2063 2054 2009 2007 1921 1874 1861	1182 1159 1147 1146 1141 1116 1115 1067 1041	0.8458 0.8628 0.8716 0.8725 0.8763 0.8959 0.8968 0.9370 0.9605

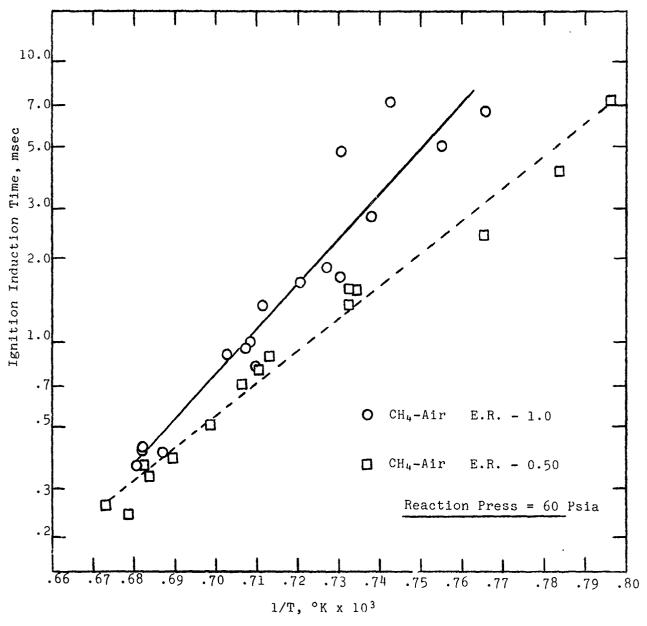


Figure 11. Methane-Air Ignition Characteristics

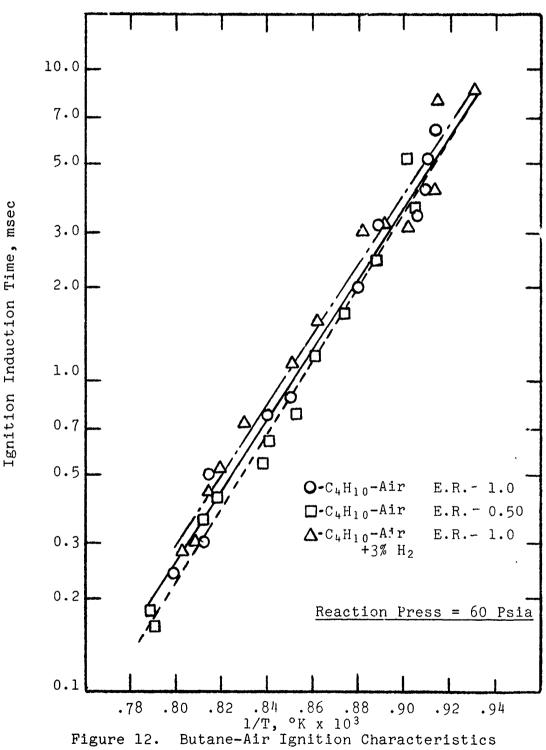


Figure 12.

37

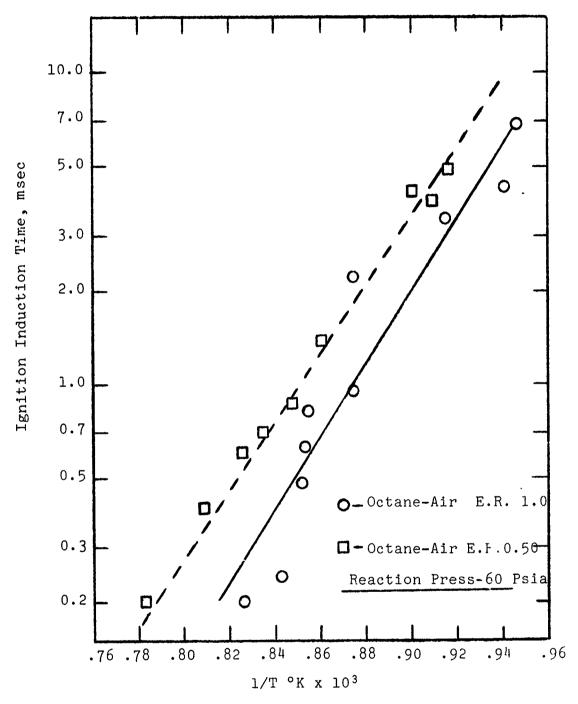


Figure 13. Octane-Air Ignition Characteristics

38

research can be divided into three general groups: (1) that of Wilhelm Jost and co-workers (Terao, Marginengo, Wagner, Just) from the Institute of Physical Chemistry at the University of Göttingen, (2) the Russian work of Borisov, Kogarko, Voevodsky and Soloukhin, and (3) the work of Mullins at the National Gas Turbine Establishment in England.

The German work is reported from experiments on both adiabatic compression and shock tube apparatuses. The adiabatic compression apparatus is described in Ref. 11, 12. The data are not directly comparable to shock wave ignition induction times, but have been interpreted by Terao (Ref. 13, 14) and compared with his shock tube results on methane, ethane, ethylene and hexane mixtures in air. The adiabatic compression studies included work on hexane, hertane, octane and decane. The shock tube data cover induction times from .01 to 1.0 msec., while the adiabatic compression data cover the range from 2 to 100 msec. Unfortunately all these data are obtained under conditions where two-stage ignition (low-temperature ignition) of the hydrocarbon occurs. Combining the results of all hydrocarbons investigated from C1 to C_{10} , the ignition temperature range reported for delay times from 0.01 to 20 msec is from 550 to 1000°K. An illustration of the discrepancies between the work reported here and that reported by Terao would be that for stoichiometric methane-air, the ignition delays differ by a factor of 10^{4} and ignition temperature by 700°K. Comparing our data on stoichiometric octane with those of Martinengo, the ignition delays differ by a factor of 10^3 and the temperatures by 400° K.

The shock tube ignition data of Kogarko and Borisov (Ref. 15), most recently corrected by the same workers (Ref. 16), are compared with our data in Figure 14 for a number of stoichiometric hydrocarbon-air mixtures. While the agreement illustrated here appears to be very good, it was not expected. The Russian work is carried out in a three-sectioned tube (driver, buffer and sample). The ignition lines are determined by setting a constant sample pressure and varying ignition temperature by increasing the driver pressure. The pressure on ignition along a given line is therefore variable. The majority of the data illustrated here were obtained with an initial sample pressure of 1 atmosphere, resulting in the reflected wave pressure varying from 50 atmospheres at 1100°K to 90 atmospheres at 1500°K (this corresponds

39

to the range of the benzene data). Therefore, to better compare the data, the pressure dependence of ignition delay would have to be determined, since the Russian work is at pressures about 20 times in excess of those employed in our investigations.

The ignition delay measurements of B. P. Mullins (Ref. 17, 18) were made employing the N.G.T.E. (National Gas Turbine Establishment, U. K.) flow method. The apparatus is a standard 3° diffuser spontaneous ignition rig which is fed with electrically heated air. Downstream from the point of fuel injection, seven fused silica windows permit observation of the flame front location from which ignition delay times can be calculated. Mullis measured the ignition delays and the activation energies for a wide range of organic materials. His data on methane and ethane are included in Figure 14 and are seen to agree admirably with the shock tube results.

Hawthorn and Nixon (Ref. 19) have reported ignition delay times for argon-diluted propane-oxygen mixtures. One curve, that for 0.67 equivalence ratio propane-oxygen in 99% argon at 15 psia, is presented in Figure 14. From the data presented one would expect that as the argon dilution is decreased the ignition curve would move toward lower temperatures and shorter delays, and more closely approach the butane-air curve reported in this work. The agreement in this case is again very good.

40

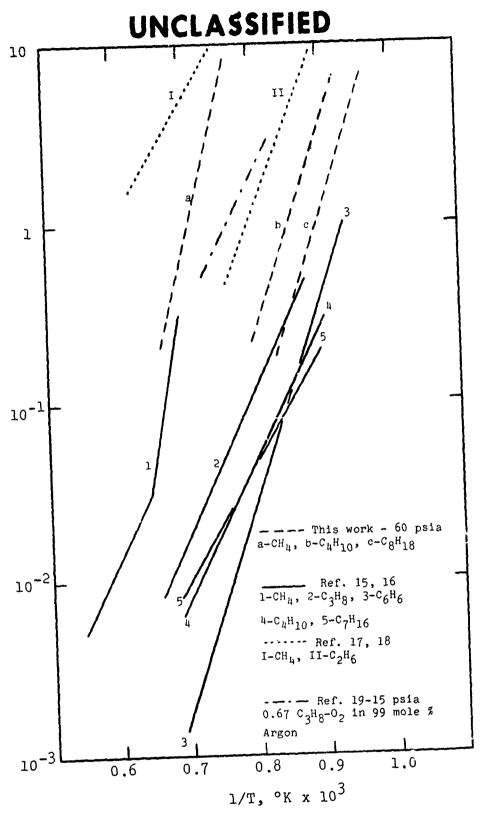


Figure 14 Ignition characteristics of stoichiometric hydrocarbon-air mixtures.

VIII. RECOMMENDATIONS

The application of endothermic hydrocarbon fuels for cooling of advanced aircraft engines will of necessity require compatible supersonic combustion properties of the resultant hydrocarbon product mixture. Figure 14 illustrates the paucity of applicable hydrocarbon-air ignition induction data that exists in the literature. A great deal remains to be done in defining the pressure, temperature and composition dependence of ignition delay times even for the pure hydrocarbons, not to mention the ignition characteristics of the alkenes and alkynes that will result from pyrolysis and dehydrogenation of the original endothermic fuel. The same is true, of course, for model product distributions from these reactions.

It is recommended that the present work be continued so that design criteria will be furnished on the ignition characteristics of the hydrcarbon fuels at composition, pressure and temperature conditions anticipated in the advanced aircraft engines. At a later time, it may be of interest to conduct a research program with the objective to identify chemical additives to sensitize the ignition reactions of these hydrocarbon species.

42

REFERENCES

- 1. G. L. Schott and J. L. Kinsey, J. Chem. Phys. 29, 1177-(1958)
- 2. G. B. Skinner and G. H. Ringrose, J. Chem. Phys. <u>42</u>, 2190-(1965)
- 3. G. B. Skinner et al, Monsanto Research Corporation ASD-TDR-62-1042 (1962)
- 4. H. S. Glick, W. Squire and A. Hertzberg, Fifth Symposium (International) on Combustion, pp 393-, Reinhold Publishing Corp., 1955
- 5. V. V. Voevodsky and R. K. Soloukhin, Tenth Symposium (International) on Combustion pp 279-, The Combustion Institute, 1965
- 6. B. Lewis and G. Von Elbe, Combustion, Flames, and Explosions of Gases, pp 29, 68 Academic Press, 1961
- 7. A. D. Snyder, Ph.D. Thesis Rensselaer Polytechnic Inst., 1957
- 8. P. G. Ashmore and B. P. Levitt, Seventh Symposium (International) on Combustion pp 45-, Butterworth, 1958
- 9. P. G. Ashmore and B. J. Tyler, Ninth Symposium (International) on Combustion pp 201-, Academic Press, 1962
- 10. I. Glassman, personal communication, August 1965
- 11. A. Martinengo and H. 3g. Wagner, Z. Physik. Chem. (Frankfurt) 20, 206-, (1959)
- 12. A. Martinengo, H. Gg. Wagner and D. Zunft, Z. Physik. Chem. (Frankfurt) 22, 292-, (1959)
- 13. K. Terao, J. Phys. Soc. Japan <u>15</u>, 1113-, (1960)
- 14. K. Terao, J. Phys. Soc. Japan 15, 2086-, (1960)

- 15. S. M. Kogarko and A. A. Borisov, Bull. Acad. Sci. USSR, Div. Chem. Sci. 1960, 1255-
- 16. A. A. Borisov, S. M. Kogarko, and A. V. Lyubimov, Proc. Acad. Sci. USSR, Phys. Chem. Sect. 146, 274-, (1963)
- 17. B. P. Mullins, Fuel 32, 343-(1953)
- 18. B. P. Mullins and S. S. Penner, Explosions, Detonations, Flammability, and Ignition pp 192-218, AGARD ograph No. 31, Pergamon Press, 1959
- 19. R. D. Hawthorn and A. C. Nixon, AIAA Propulsion Joint Specialist Conference, Colorado Springs, Colorado, June 14-18, 1965, AIAA Paper No. 65-594

Security Classification DOCUMENT CONTROL DATA - R&D (Security classification of title, body of ebstract and indexing annotation must be entered when the overall .eport is classified) ORIGINATING ACTIVITY (Corporate author) 2 REPORT SECURITY Monsanto Research Corporation Unclassified Dayton, Ohio 2 h GROUP 3 REPORT TITLE SHOCK TUBE STUDIES OF FUEL-AIR JGNITION CHARACTERISTICS 4. DESCRIPTIVE NOTES (Type of report and inclusive dates) 1 April 1964 to 26 July 1965 5 AUTHOR(5) (Last name, first name, initial) Snyder, A.D., Skinner, G.B., Robertson, J., Zanders, D.L. 6. REPORT DATE 76 NO OF REFS 44 September 1965 Se CONTRACT OR GRANT NO ORIGINATOR'S REPORT NUMBER(S) AF 33 (615)-1317 MRC-DA-77 b. PROJECT NO. 3048 9b OTHER REPORT NO(S) (Any of ar numbers that may be easigned this report) c Task No. 3046-01 AFAPL-TR-65-93 10 AVAILABILITY/LIMITATION NOTICES Qualified requesters may obtain copies of this report from DDC. 11 SUPPLEMENTARY NOTES 12 SPONSORING MILITARY ACTIVITY Air Force Aero Propulsion Laboratory Research and Technology Division Air Force Systems Command Wright-Patterson Fir Force Base, Ohio Ignition induction times of hydrogen-air mixtures were measured after the reflected wave in a single-pulse shock tube as a function of mixture ratio, absolute pressure and temperature. The data have been correlated by a nonlinear regression program resulting in an equation for induction time as a function of these variables. The results support earlier work at this laboratory on argor-diluted hydrogen-oxygen experiments in that at temperatures below 1100°K tre ignition delays became very long because of self-inhibition of the reaction through no formation. The effects of added water vapor and nitric oxide on the ignition characteristics of hydrogen-air mixtures were studied. Both additives resulted in sensitization of the ignition reaction. A detailed investigation of the nitric oxide catalysis indicated that the maximum effect occurred at 0.5 mole percent of additive, where the ignition delay was decreased by a factor of 100 and the ignition temperature by 200°K. Nitrogen dioxide was found to be equally effective, but ammonia exhibited no sensitizing action. The ignition induction times of 0.5 and 1.0 equivalence ratio mixtures of methane-. pressure and temperature. The data have been correlated by a nonlinear regression butane-, and octane-air mixtures were determined from 0.2 to 10 milliseconds at a reflected shock pressure of 00 psia. The data are presented both in tabular and graphical form. All ignition delay data are discussed in light of related studies and potential kinetic mechanisms. Recommendations for future work are presented.

DD FORM 1473

.

enit

Security Classification

ž.

SUPPLEMENTARY

INFORMATION

CORRECTED COPY

MONSANTO RESEARCH CORPORATION
DAYTON LABORATORY
Dayton, Ohio 45407

EVALUATION OF FUELS AND LUBRICANTS

Contract Nr. AF 33(615)-1317

Attached is a copy of the Final Report on Contract Nr. AF 33(615)-1317, "Evaluation of Fuels and Lubricants", under Project 3048, Task 304801. This report covers work performed during the period 1 April 1964 to 26 July 1965 at the Dayton Laboratory of Monsanto Research Corporation.

Please do not return this report to MRC. Destroy it when it is no longer useful to you.

MRC No. 2534-9

17 September 1965

Monsanto Distribution

2. 3.	<pre>H. K. Nason K. W. Easley R. M. Dickey R. J. Wineman E. E. Hardy/T. L. Gossage/ C. J. Eby</pre>	St. Louis Washington Everett Everett Dayton
6.	M. B. Moshier	Dayton
		•
7.	Library/Permanent File	Everett
8-11.	Library	Dayton
12.	F. C. Meyer	St. Louis
13-15.	Library	St. Louis
16.	M. R. McCoy	Dayton
17.		Dayton
'18.	A. D. Snyder	Dayton
	D. L. Zanders	Dayton
20.	J. Robertson	Dayton

CORRECTED COPY. ATTACHED

October 26, 1965

Errata on "Shock Tube Studies of Fuel-Air Ignition Characteristics"

Recipients of Technical Report AFAPL-TR-6593

Sirs:

Technical Report AFAPL-TR-6593 "Shock Tube Studies of Fuel-Air Ignition Characteristics" was issued with errors in the legend of Figure 8, Page 25.

The correct legend should read:

H -Air E.R. -1.0

 H -Air + 0.5% NH E.R. 1.0

 Air + 0.5% NO E.R. 1.0

 H -Air + 0.5% NO E.R. 1.0

A revised Figure will not be issued.

A. D.Snyder Group Leader, Physical Chemistry

vb

SUPPLEMENTARY

INFORMATION

CORRECTED COPY

MONSANTO RESEARCH CORPORATION DAYTON LABORATORY Dayton, Ohio 45407

EVALUATION OF FUELS AND LUBRICANTS

Contract Nr. AF 33(615)-1317

Attached is a copy of the Final Report on Contract Nr. AF 33(615)-1317, "Evaluation of Fuels and Lubricants", under Project 3048, Task 304801. This report covers work performed during the period 1 April 1964 to 26 July 1965 at the Dayton Laboratory of Monsanto Research Corporation.

Please do not return this report to MRC. Destroy it when it is no longer useful to you.

MRC No. 2534-9

17 September 1965

Monsanto Distribution

2. 3.	<pre>H. K. Nason K. W. Easley R. M. Dickey R. J. Wineman E. E. Hardy/T. L. Gossage/ C. J. Eby</pre>	St. Louis Washingtor Everett Everett Dayton
6. 7.	M. B. Moshier Library/Permanent File	Dayton Everett
_	Library	Dayton
12.	F. C. Meyer	St, Louis
13-15.	Library	St. Louis
16.	M. R. McCoy	Dayton
	J. C. Harris	Dayton
18.	A. D. Snyder	Dayton
19.	D. L. Zanders	Dayton
20.	J. Robertson	Dayton

CORRECTED COPY ATTACHED

October 26, 1965

Errata on "Shock Tube Studies of Fuel-Air Ignition Characteristics"

Recipients of Technical Report AFAPL-TR-6593

Sirs:

Technical Report AFAPL-TR-6593 "Shock Tube Studies of Fuel-Air Ignition Characteristics" was issued with errors in the legend of Figure 8, Page 25.

The correct legend should read:

 \bigcirc H -Air E.R. -1.0 \bigcirc H -Air + 0.5% NH E.R. 1.0 \triangle H -Air + 0.5% NO E.R. 1.0 \square H -Air + 0.5% NO F.R. 1.0

A revised Figure will not be issued.

A. D.Snyder Group Leader, Physical Chemistry

vb

THIS REPORT HAS BEEN DELIMITED AND CLEARED FOR PUBLIC RELEASE UNDER LOD DIRECTIVE 5200.20 AND NO RESTRICTIONS ARE IMPOSED UPON I'S USE AND DISCLOSURE.

DISTRIBUTION STATEMENT A

APPROVED FOR PUBLIC RELEASE; DISTRIBUTION UNLIMITED.

BEST AVAILABLE COPY